

VICAIMA PAINT SANDED

The door face and vertical edges will require sanding (de-nibing) in the first instance, and this can be carried out using an electric orbital sander using 150-180 grit glass paper. This procedure is standard practice prior to painting. Remove any dust from the door and then apply one coat of good quality primer to the door faces and vertical edges and allow to fully dry. When the primer has dried de-nib (lightly sand) the primer finish and apply one-two coats of good quality undercoat. De-nib (lightly sand) between coats when fully dry. Prior to applying the top coat finishes de-nib (lightly sand) the undercoat when fully dry.

Vicaima would always recommend carrying out a paint trial on a selected door prior to the commencement of work and to ensure the correct paint application is used. Your chosen paint manufacturers instructions should also be considered.

NB – Vicaima recommend the use of Aqua Surf 136, which is a good quality water based primer-undercoat to ensure adequate coverage.

VICAIMA FACTORY INDUSTRIAL PRIMED

Vicaima roller applied standard primer is water based and is designed to give a thorough base coat for further paint applications. Limited grain appearance will usually still be visible when doors are received, but with further paint application as below will ensure a good finish is achieved.

Subsequent painting:

The primed finish will require “light sanding” in the first instance, this is always a procedure when painting and will be best carried out with an orbital sander with a glass paper (150-180 grade). This “light sanding” procedure should only take 1-2 minutes per side, wipe off any dust before proceeding. It is then recommended to use two coats of good quality undercoat and lightly de-nib between coats and when fully dry. Apply one or two top coats as necessary.

We would always recommend carrying out a paint trail prior to commencement of work, to ensure the correct paint application is used. Vertical lipped edges require an application of primer after sanding, undercoat and top coat to be applied, de-nib as required.

NB – Vicaima recommended the use of Aqua Surf 136, which is a water based primer undercoat to ensure adequate coverage.

PRIMED 2 GO

Vicaima polymer faced doors do not require priming or sanding. Surface should be cleaned using a damp cloth to remove surface dust and dirt, prior to painting with the chosen paint finish.

Door lipping's are untreated and will require finishing after site fitting, vertical edges require an application of primer after sanding the lipped edges, undercoat and top coat to be applied, de-nib as required.

Please note: where applicable, glazed doors have a standard primed surface to the glazing bead and so recommendations as shown above for Factory Industrial Primed finish must be followed.

Notes: As we are constantly improving our product range, we reserve the right to make changes without prior notice.