



**EMBOSSSED  
COLLECTION**

Paintable finishes

**vicaima**   
UNEXPECTED HARMONY

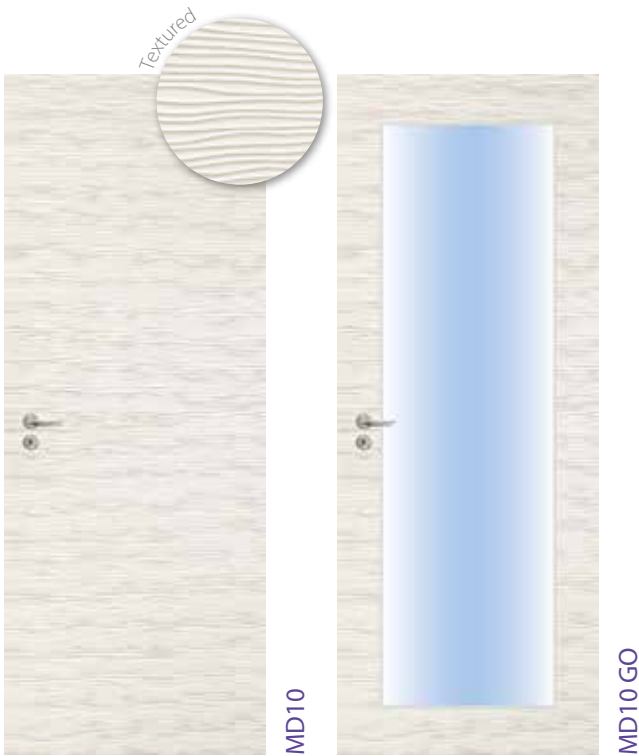
# Flush and Grooved Designs

## Embossed Collection

Modern embossed doors, flush or with grooves and textured or smooth surfaces, depending on door design.

### Features:

- Door face with High Density Fibreboard (HDF)
- Resistant and homogeneous surface
- Two coats of primer applied to surface, just sand and paint as required
- Edges with primed as option. Edge banding available for MD50 only
- Non-fire hollow core, semi-solid or solid core
- 20 minutes fire-rated
- Light white finish available as option
- Allows various painting colors



### Door Height / Width

78" x 18"	80" x 18"	84" x 18"
24"	24"	24"
28"	28"	28"
30"	30"	30"
32"	32"	32"
34"	34"	34"
36"	36"	36"

### Door Height / Width

78" x 18"	80" x 18"	84" x 18"
24"	24"	24"
28"	28"	28"
30"	30"	30"
32"	32"	32"
34"	34"	34"
36"	36"	36"

**Note:** Matching grooving on pairs available upon request.



MD50



MD50 GO

**NEW**



MD40

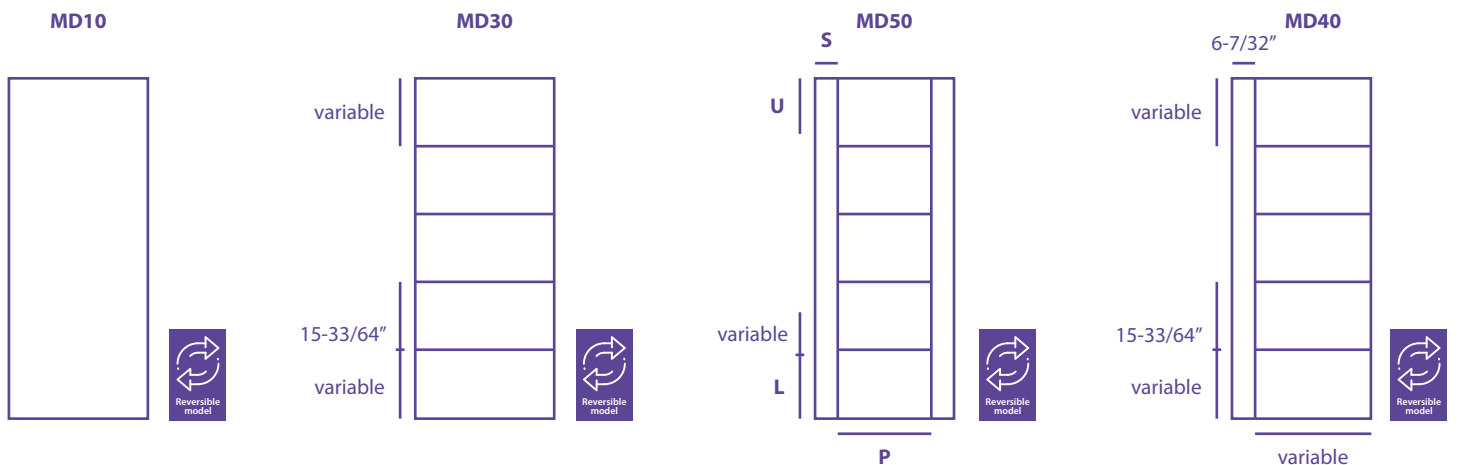
Door Height	Door Width	Panel (P)	Side Margins (S)	Lower Margins (L)	Upper Margins (U)
78" x	24"	13-5/64"	5-15/32"		
	28"	17-1/64"	5-31/64"		
	30"	20-15/16"	4-17/32"		
	32"	20-15/16"	5-17-32"	14-49/64"	14-49/64"
	34"	24-7/8"	4-9/16"		
	36"	24-7/8"	5-35/64"		
80" x	24"	13-5/64"	5-15/32"		
	28"	17-1/64"	5-31/64"		
	30"	20-15/16"	4-17/32"	15-3/4"	15-3/4"
	32"	20-15/16"	5-17-32"		
	34"	24-7/8"	4-9/16"		
	36"	24-7/8"	5-35/64"		
84" x	24"	13-5/64"	5-15/32"		
	28"	17-1/64"	5-31/64"		
	30"	20-15/16"	4-17/32"	15-15/16"	18-35/64"
	32"	20-15/16"	5-17-32"		
	34"	24-7/8"	4-9/16"		
	36"	24-7/8"	5-35/64"		

**Note:** Side margins vary depending on door width.

Door Height / Width		
78" x 18"	80" x 18"	84" x 18"
24"	24"	24"
28"	28"	28"
30"	30"	30"
32"	32"	32"
34"	34"	34"

**Note:** Side margins vary depending on door width. Matching grooving on pairs available upon request.

## Technical Info



# Classic Designs

## Embossed Collection

Elegant models ranging from two or six panelled deep designs or a grained cottage model with five vertical lines.

### Features:

- Door face with High Density Fibreboard (HDF)
- Resistant and homogeneous surface
- Two coats of primer applied to surface, just sand and paint as required
- Edges with primed as option. Edge banding upon request
- Non-fire hollow core or semi-solid core
- Light white finish available as option
- Allows various painting colors

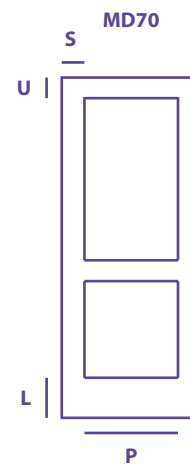
**TSCA**  
Title VI Compliant

**CARB**  
Phase 2 Compliant



**NEW**

### Technical Info



Door Height	Door Width	Panel (P)	Side Margins (S)	Lower Margins (L)	Upper Margins (U)
78" x	24"	14-3/4"	4-5/8"		
	28"	18-45/64"	4-41/64"		
	30"	18-45/64"	5-21/32"		
	32"	22-41/64"	4-11/16"	5-25/64"	4-41/64"
	34"	22-41/64"	5-11/16"		
	36"	26-37/64"	4-45/64"		
80" x	24"	14-3/4"	4-5/8"		
	28"	18-45/64"	4-41/64"		
	30"	18-45/64"	5-21/32"	7-13/32"	4-41/64"
	32"	22-41/64"	4-11/16"		
	34"	22-41/64"	5-11/16"		
	36"	26-37/64"	4-45/64"		
84" x	24"	14-3/4"	4-5/8"		
	28"	18-45/64"	4-41/64"		
	30"	18-45/64"	5-21/32"	9-41/64"	6-3/8"
	32"	22-41/64"	4-11/16"		
	34"	22-41/64"	5-11/16"		
	36"	26-37/64"	4-45/64"		

**Note:** Side margins vary depending on door width.



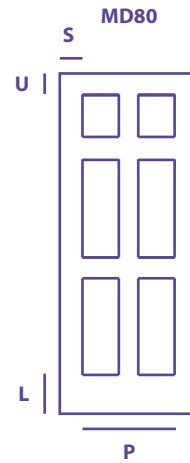
MD80



MD80 GO



### Technical Info

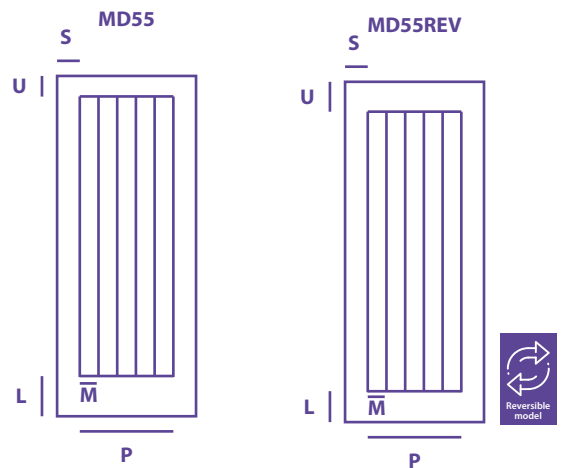


Door Height	Door Width	Panel (P)	Side Margins (S)	Lower Margins (L)	Upper Margins (U)
78" x	24"	15-33/64"	4-1/4"		
	28"	19-29/64"	4-17/64"		
	30"	21-37/64"	4-7/32"		
	32"	23-35/64"	4-15/64"	7-1/64"	3-47/64"
	34"	23-35/64"	5-15/64"		
	36"	27-3/32"	4-29/64"		
80" x	24"	15-33/64"	4-1/4"		
	28"	19-29/64"	4-17/64"		
	30"	21-37/64"	4-7/32"		
	32"	23-35/64"	4-15/64"	8-7/64"	4-41/64"
	34"	23-35/64"	5-15/64"		
	36"	27-3/32"	4-29/64"		
84" x	24"	15-33/64"	4-1/4"		
	28"	19-29/64"	4-17/64"		
	30"	21-37/64"	4-7/32"	10-15/32"	6-17/64"
	32"	23-35/64"	4-15/64"		
	34"	23-35/64"	5-15/64"		
	36"	27-3/32"	4-29/64"		

**Note:** Side margins vary depending on door width.



## Technical Info



### MD55

Door Height	Door Width	Panel (P)	Middle (M)	Side Margins (S)	Lower Margins (L)	Upper Margins (U)
78" x	24"	15-35/64"	3-7/64"	4-15/64"		
	28"	17-23/32"	3-35/64"	5-9/64"		
	30"	21-21/32"	4-21/64"	4-11/64"		
	32"	21-21/32"	4-21/64"	5-11/64"	5-5/8"	4-41/64"
	34"	25-19/32"	5-1/8"	4-7/32"		
	36"	25-19/32"	5-1/8"	5-13/64"		
80" x	24"	15-35/64"	3-7/64"	4-15/64"		
	28"	17-23/32"	3-35/64"	5-9/64"		
	30"	21-21/32"	4-21/64"	4-11/64"		
	32"	21-21/32"	4-21/64"	5-11/64"	7-41/64"	4-41/64"
	34"	25-19/32"	5-1/8"	4-7/32"		
	36"	25-19/32"	5-1/8"	5-13/64"		
84" x	24"	15-35/64"	3-7/64"	4-15/64"		
	28"	17-23/32"	3-35/64"	5-9/64"		
	30"	21-21/32"	4-21/64"	4-11/64"		
	32"	21-21/32"	4-21/64"	5-11/64"	7-61/64"	4-41/64"
	34"	25-19/32"	5-1/8"	4-7/32"		
	36"	25-19/32"	5-1/8"	5-13/64"		

### MD55REV

Door Height	Door Width	Panel (P)	Middle (M)	Side Margins (S)	Lower Margins (L)	Upper Margins (U)
78" x	24"	15-35/64"	3-7/64"	4-15/64"		
	28"	17-23/32"	3-35/64"	5-9/64"		
	30"	21-21/32"	4-21/64"	4-11/64"		
	32"	21-21/32"	4-21/64"	5-11/64"	5-5/32"	5-5/32"
	34"	25-19/32"	5-1/8"	4-7/32"		
	36"	25-19/32"	5-1/8"	5-13/64"		
80" x	24"	15-35/64"	3-7/64"	4-15/64"		
	28"	17-23/32"	3-35/64"	5-9/64"		
	30"	21-21/32"	4-21/64"	4-11/64"		
	32"	21-21/32"	4-21/64"	5-11/64"	6-9/64"	6-9/64"
	34"	25-19/32"	5-1/8"	4-7/32"		
	36"	25-19/32"	5-1/8"	5-13/64"		
84" x	24"	15-35/64"	3-7/64"	4-15/64"		
	28"	17-23/32"	3-35/64"	5-9/64"		
	30"	21-21/32"	4-21/64"	4-11/64"		
	32"	21-21/32"	4-21/64"	5-11/64"	8-5/32"	8-5/32"
	34"	25-19/32"	5-1/8"	4-7/32"		
	36"	25-19/32"	5-1/8"	5-13/64"		

**Note:** Side margins vary depending on door width.

# Quick Guide

## Door Construction and Options

A simple guide that gathers key points about Vicaima's Embossed range. Door core options, features such as grain and coating surfaces or specific functionalities as reversible doors.

### Door Core



**Hollow Core Non-Fire**  
1-3/8" - 1-3/4"



**Semi-solid Core Non-Fire**  
1-3/8" - 1-3/4"



**Solid Core Non-Fire**  
1-3/8" - 1-3/4"



**20 Min. Rated**  
1-3/4"

### Glazing - beads shape

Non Fire



Fire



### Range Overview

Model	Door Options							Door Face		Finish Options				
	Non fire			Fire-rated				Reversible	Smooth	Textured	Door		Edges	
	Hollow Core	Semi-solid Core	Solid Core	Glazing	Solid Core	Glazing	Light white SP				Light white CT	Primed	Edge banded	
MD10	✓	✓	✓	✓	✓	✓	✓		✓		✓	✓		
MD30	✓	✓	✓	✓	✓	✓	✓	✓			✓	✓		
MD40	✓	✓	✓		✓		✓		✓		✓	✓		
MD50	✓	✓	✓	✓	✓	✓	✓		✓		✓	✓	✓	
MD70	✓	✓		✓				✓		✓		✓	✓	
MD80	✓	✓		✓					✓	✓		✓	✓	
MD55	✓	✓		✓					✓		✓	✓	✓	
MD55REV	✓	✓		✓			✓		✓		✓	✓	✓	

**Please Note:** Due to colour variations in printing, the images, colours and tones presented are shown as a guide only. The details in this catalogue do not represent any contractual link and whilst every effort has been made to ensure accuracy, this cannot be guaranteed. As we are constantly improving our product range, we reserve the right to make changes without prior notice.



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