



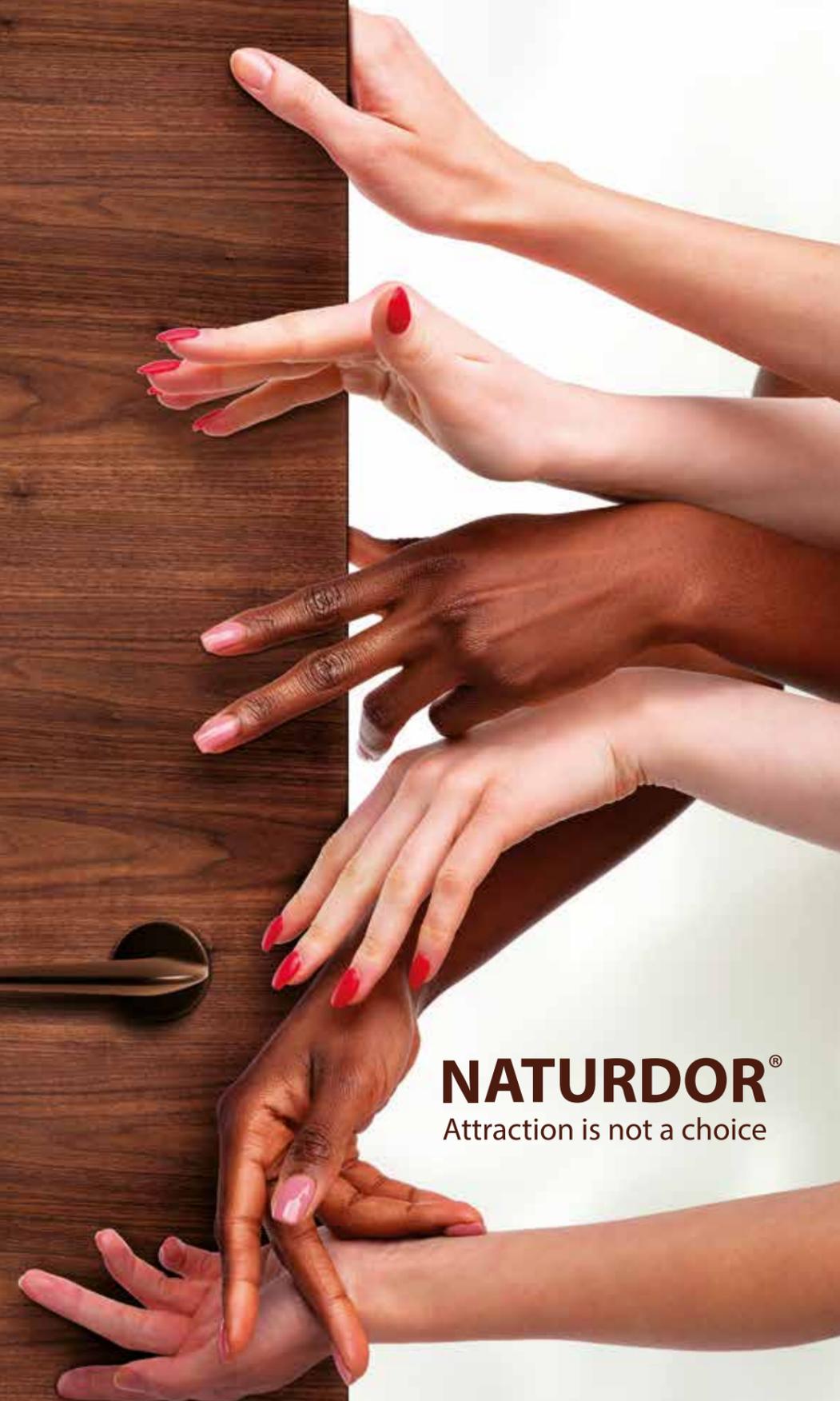
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UNEXPECTED HARMONY



NATURDOR[®]
Attraction is not a choice



*Understanding
the Book
of Nature*

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Vicaima

Founded over 60 years ago, Vicaima is currently a Portuguese leader and one of the main European players in the design and production of interior door solutions, frames, wardrobes and customised furniture elements. With a direct presence in the United Kingdom and Spain, the company manufactures around 1.5 million doors annually, exporting more than 95% of its production and offering innovative solutions for numerous sectors, such as hotels, housing, education, medical and commercial applications.



Sustainability

Sustainability and environmental commitment are two pillars of the Vicaima business. From promoting the use of technologies and materials that minimise pollution to the use of raw materials from certified or controlled forests, the brand adopts practices with the least impact on the environment.

Vicaima is certified under the ISO 14001 environmental standard and also comply with EU Timber Regulation (EUTR). The brand provides products certified by the FSC® (Forest Stewardship Council®), which ensures that they derive from responsibly managed forests and other controlled sources.



All Vicaima products are FSC® certified



Innovation

Innovation is a strategic axis of Vicaima, which results from the continuous improvement, research and development of its products. The drive for integrated and innovative solutions, capable of meeting the requirements of its various markets, draw the company to reinforce its portfolio with solutions that incorporate high levels of technology and imaginative advancements, breaking new ground in quality. This vision is reflected in various innovative creations, such as luxury doors, inspired designs, unique finishes, or even specialist product ranges with incorporated technology, for example applications in the hotel or commercial sectors.



Quality

Quality, credibility and trust. The business strategy of Vicaima is premised on continuous customer satisfaction. The brand has a quality management system certified by the international standard ISO 9001. In addition, the brand has implemented internal control systems of production and laboratory product testing to maintain the requirements as defined by industry standards.

Vicaima presents a wide range of certified technical products, which includes performance criteria such as resistance to fire, acoustic and security, undertaken by accredited independent laboratories, such as BWF Certifire, BM Trada, Afitilicof, Tecnalía, Effectis, IteCons and Technology Centre. Fire resistant products are also submitted to annual audits focused on the production process and in the random sampling of the product on the market, carried out by the independent authoritative bodies.



Real wood veneer

Explore new perspectives

Recognised for its versatility, expressed in the innovative way it can be transformed, natural wood veneer is a timeless trend in the world of architecture and interior design. Unique in appearance, texture and grain configuration, Natural wood veneered doors present an opportunity to explore new perspectives for projects that are intended to be creative and distinctive.

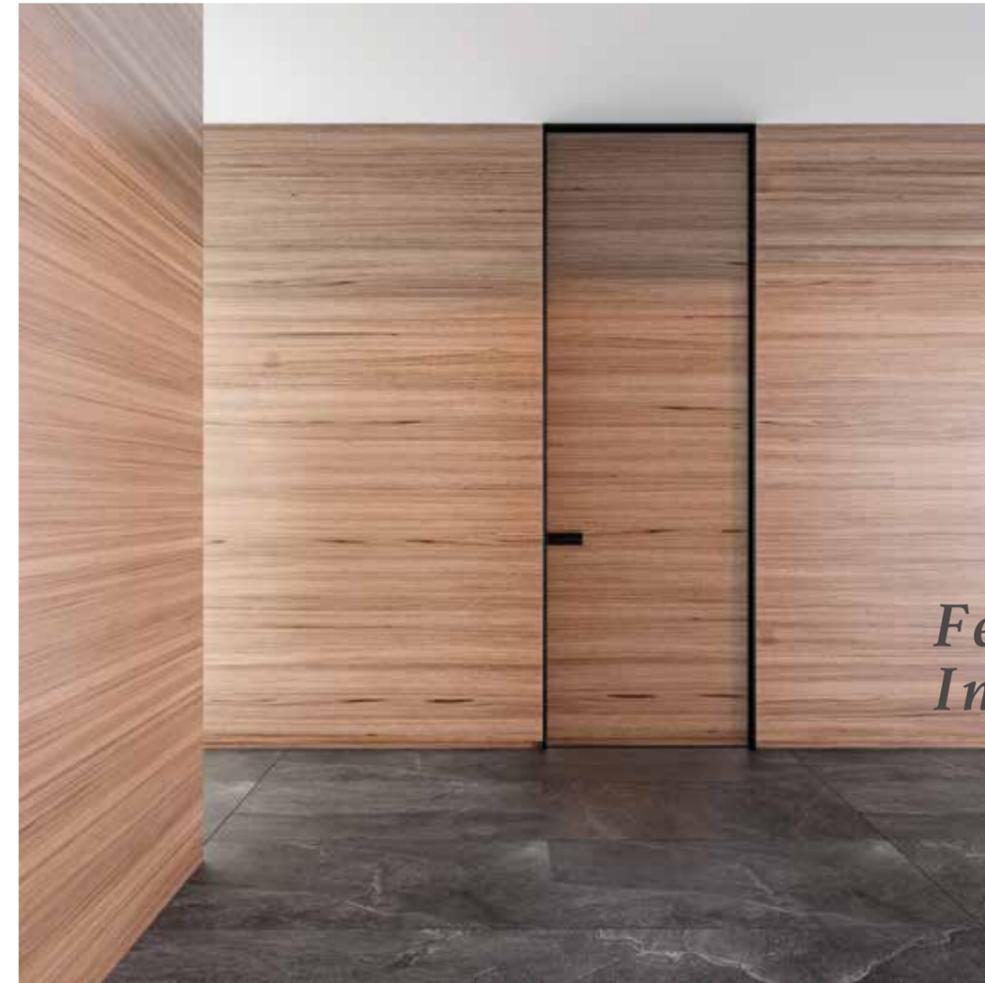


As a natural product, its versatility is reflected, among other attributes, in the numerous ways it can be cut and joined, resulting in veneers with individual character, such as pronounced veins, crown, half crown and quarter cut effects, or even a straight and subtle appearance.

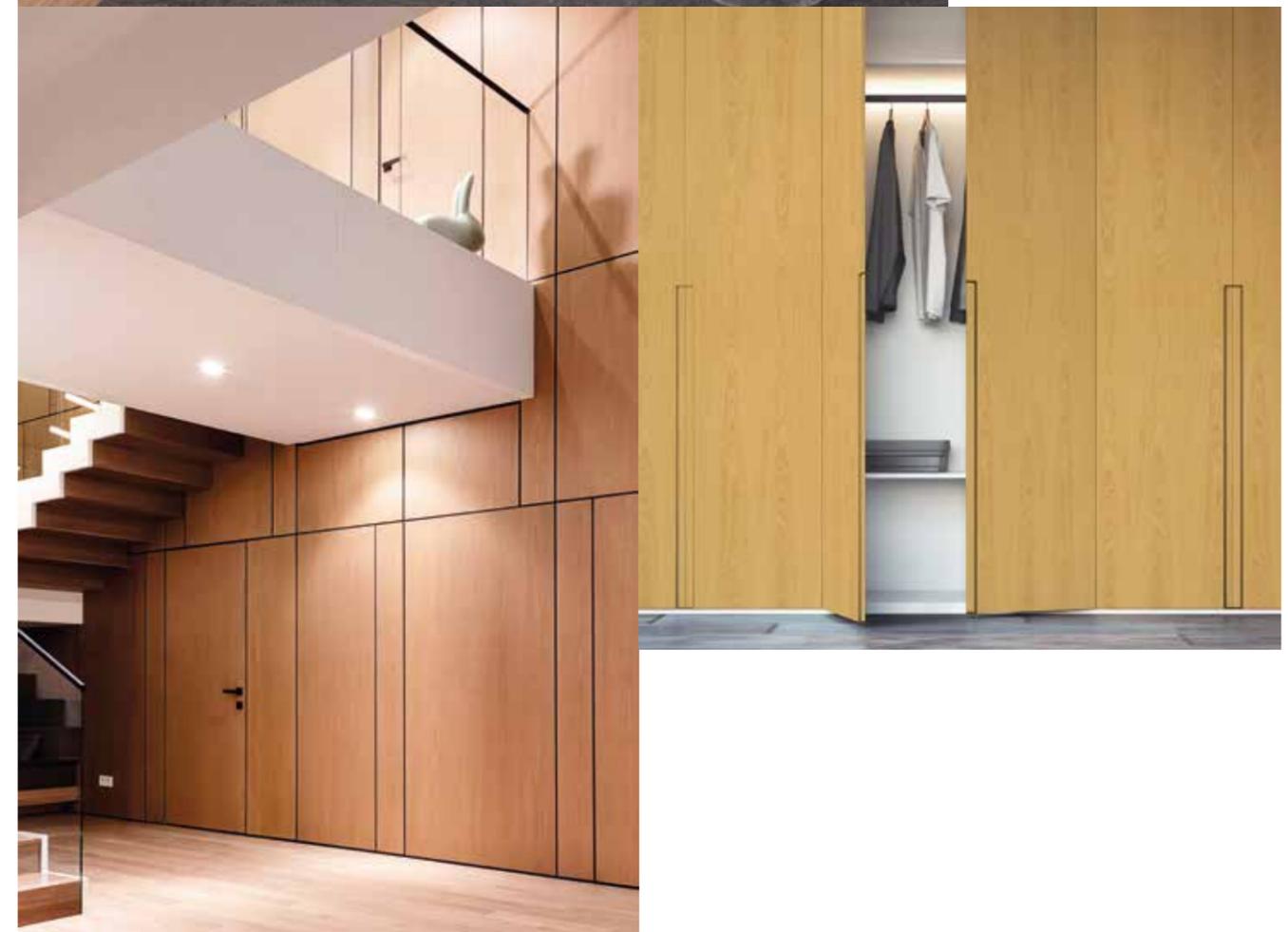
The originality and beauty of this natural product is no longer limited by its species. Modern and enhanced tones can be achieved through Vicaima's Naturdor® Stained ranges, which explore new dimensions in tone and design.

Authentic finishes, solid colours or playful visual enhancements create a palette from pastel to bold and from pale to dark. The scope to inspire professionals from every sector, with inspirational veneered solutions is almost endless. Whatever the environment, Naturdor® from Vicaima shows that nature has the answer.

In your journey between authentic and contemporary, and where the beauty of natural wood veneer is key, this Naturdor® catalogue presents numerous design options for doors, configurations and various technical performances, such as fire protection, acoustics or security.



*Feel
Inspired*



Enhanced Finish

Taking veneer to another level

Selecting grain configuration, direction and even tonal shades is not the limit of possibilities when it comes to the natural beauty of real wood veneers. Other enhanced features can be brought into the equation to create a finished product that has more than something special to offer. Whether reflective surface sheen, textural grain or added embellishments such as grooves and inlays, can all add to that finishing touch and element of originality sought for your project.

Ordinarily the most commonly used reflective sheen found on Naturdor® veneered doors from Vicaima, is satin. This is often referred to as standard sheen. However if you are looking for something different you can select from either Matt or High Gloss as an optional alternative.



Matt

If you are looking for a flat, low reflective surface finish then matt is the answer.

This subtle surface provides a classic understated charm, that brings out the best in real wood surfaces.



High Gloss

Give your chosen doors the luxurious appeal of a high gloss finish.

Adding a gloss sheen lacquered coating can transform the final product, providing real enhanced design quality for your project.

Available on selected veneers from the Naturdor® ranges.



Satin

Subtle yet with a lavish feel, the Satin finish for doors provides an elegant finishing touch that enhances the quality of real veneer. Presenting Naturdor® products at their best, can always be achieved with the use of a Satin sheen.

Authentic and timeless, Created by nature and designed for you

For lovers of Naturdor® in its original form, this collection has plenty to commend and revel in the beauty of real veneered doors. Available in 3 principal ranges: Essential, Exclusive and Classic, Naturdor® veneered designs range from simple to intricate and modern to traditional, leaving plenty of scope for added embellishments that provide that finishing touch, to make a memorable statement for any project.



Door shown is Naturdor® Walnut

Essential



Vertical Horizontal Grooved Inlaid

Essential Models
See page 32

Exclusive



Exclusive Models
See page 34

Classic



Classic Models
See page 35

Exclusive Models
See page 34

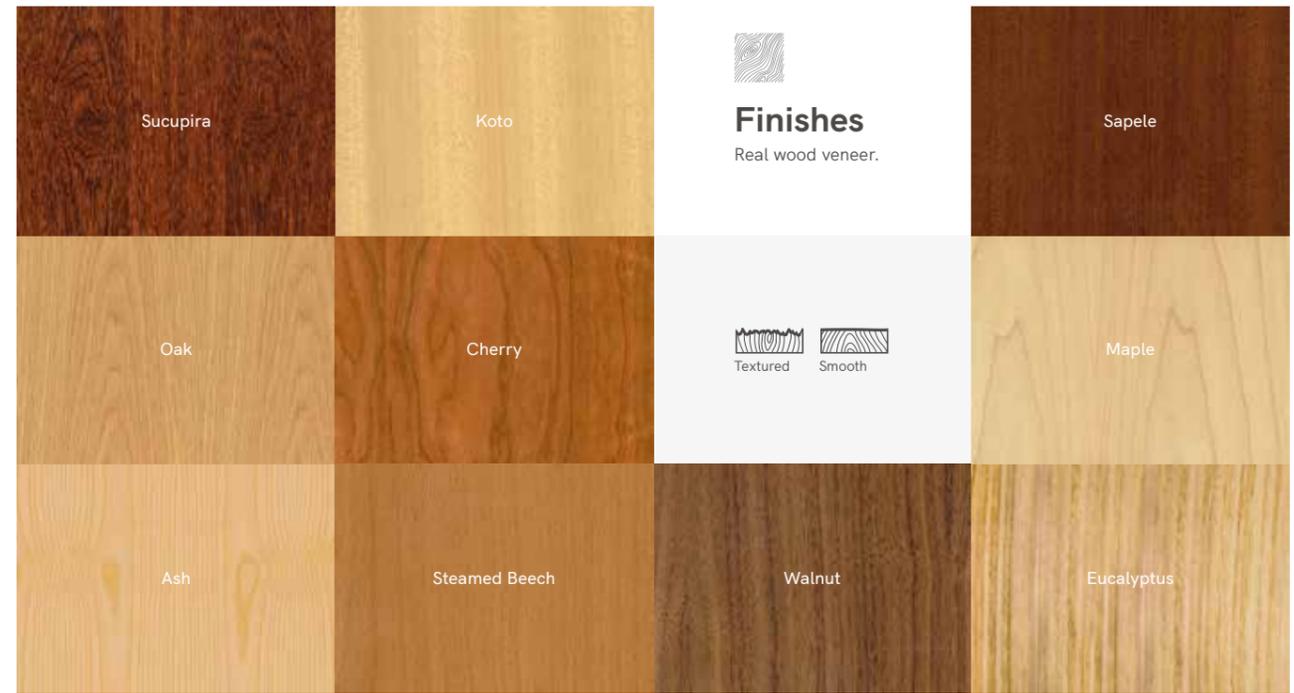
Classic Models
See page 35

Transform your interiors with Naturdor® range

- Crown cut, quarter cut or half-crown depending on wood species
- Superior quality veneer
- Matching edges
- Standard satin sheen. Optional matt and high gloss
- Deep textured grain option
- Door models from Essential, Exclusive and Classic ranges
- Glazed door options
- Door frames, matching wardrobes and wall panels
- Fire, acoustic and security performances
- FSC® certified



Door shown is Naturdor® Oak PG2V4H



Inlays



Groove colours



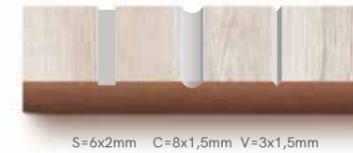
Oak veneered groove*



Inlays, customised options



Groove design



Sheen options
Matt, satin and high gloss

Glazed options
See page 33/35

*This groove option is only available on extra depth oak veneered doors.



Door shown is Naturdor® Heritage Oak Vertical

Taking a leaf out of Nature's book

The Naturdor® Heritage Oak collection reflects nature's unpredictable charms, presenting as it does real oak veneer, with figured and flourishing grain configuration that appeals to the senses and embraces the true love of random wood patterns. Looking deeper at its intricate and natural veneered surface, Naturdor® Heritage Oak displays wood knots and contemporary veneer splicing to embody differing tonal shades to best advantage. Further design flexibility can be achieved with a choice of a matt or standard sheen finishing and for an unforgettable aesthetic experience, deep texturing can also be added.

- Finish satin sheen. Optional matt
- Deep textured grain option
- Door models from Essential Range
- Glazed door options
- Matching wardrobes and wall panels
- Fire, acoustic and security performance
- FSC® certified

Essential



Vertical



Horizontal

Frame options



Satin White Ral 9003



Naturdor® Stained Nightfall Black



Sheen options
Matt, satin



Deep Textured
Optional



Groove options
See page 33



Glazed options
See page 33



Adding a unique perspective to veneered doors

A new perspective on grain direction and modern veneered doors with real quarter cut ash veneer at its heart. These totally new tonal ideas are coupled with striking geometric patterns, ranging from pure simplicity to adventurous explorations in grain direction.

Select from the Essential Range or EX70 collection with a dramatic black 'c' groove framing a series of unique designs.

- Matt sheen
- 3 stain finishes in selected quarter cut ash veneer
- Door models from Essential Range or EX70 door collection (Exclusive)
- Glazed door options (Essential only)
- Door frames with square architraves
- Matching wardrobes and wall panels
- Fire, acoustic and security performance
- FSC® certified

Essential



Vertical



Horizontal

Exclusive

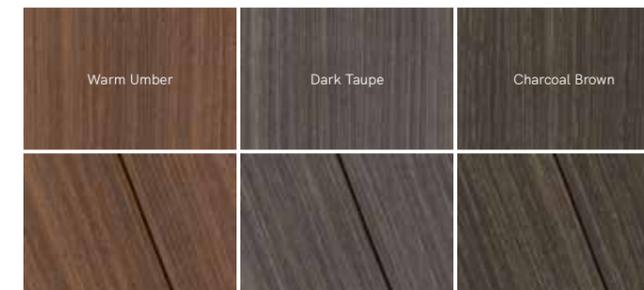


EX70 Collection



EX70 Collection.
Black groove C=8x1,5mm

Finishes



Essential Range. Groove V=3x1,5mm





Door shown is Naturdor® Stained Marina Grey

Natural veneer with a tonal twist

Vicaima stained doors stretch the possibilities, allowing modern themes and tonal adventures, unconstrained by timber species. Incorporating the beautiful grain elements of crown cut ash veneer, with a consistent and modern surface stain. Available in 6 attractive shades from light to dark, Naturdor® Stained pushes boundaries.

- Matt sheen as standard
- Deep textured grain option
- Stain finishes in real crown cut ash veneer
- Glazed door options
- Door models from Essential or Classic K Range
- Door frames with square architraves
- Matching wardrobes and wall panels
- Fire, acoustic and security performance
- FSC® certified

Essential



Vertical



Horizontal



Grooved

Classic



K Range

Finishes



Marina Grey



Nightfall Black



Toffee Brown

Groove V=3x1,5mm

Deep Textured. Available in all stained colours.

Deep Textured. Available in all stained colours.



Deep Textured. Available in all stained colours.

Dark Champagne

Deep Brown

Fresh Linen



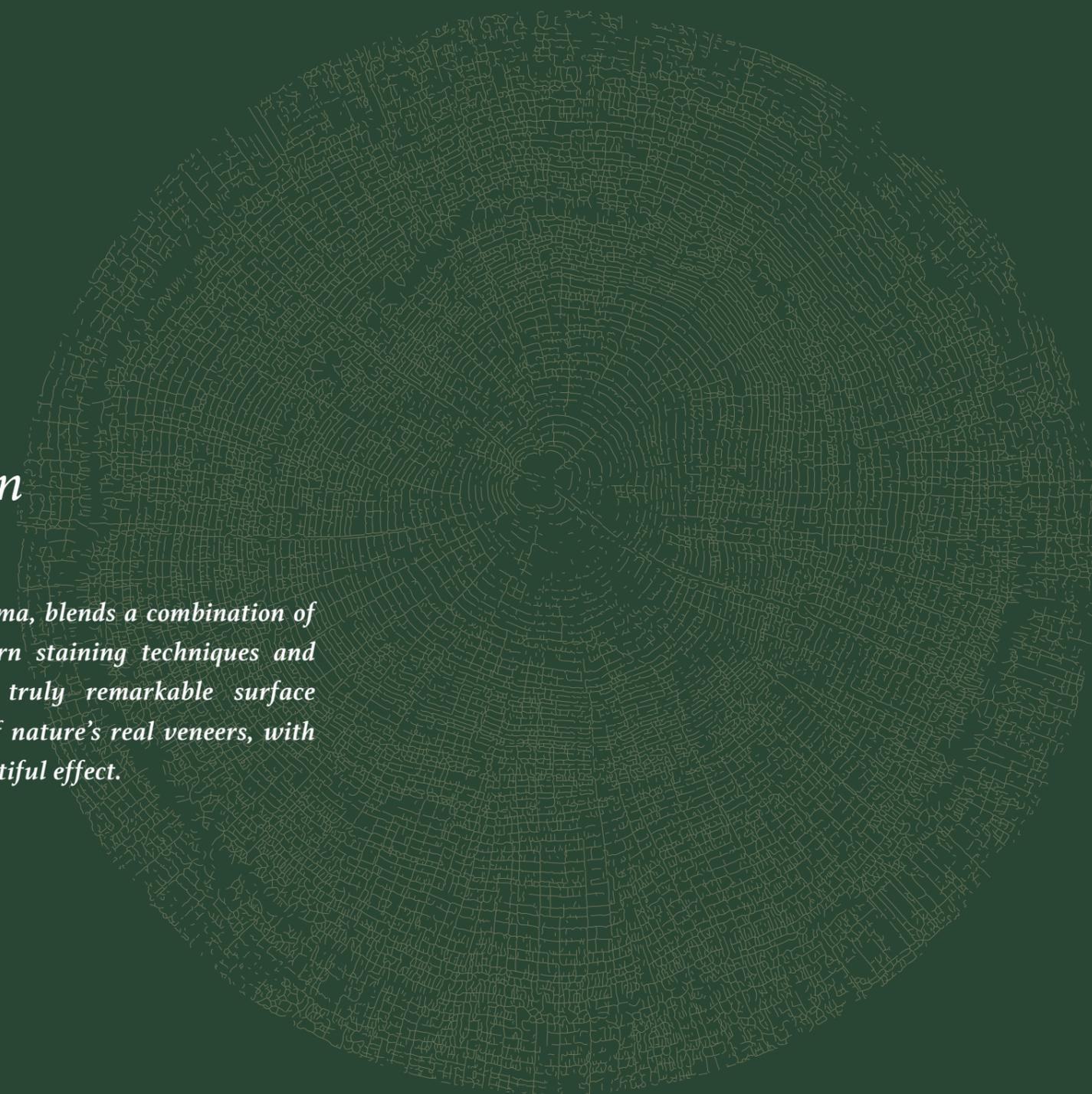
Sheen options
Matt



Essential and
K Range models
See page 32, 35



Glazed options
See page 33, 35



Naturdor[®] Vision

The New Vision Range from Vicaima, blends a combination of timber veneer species with modern staining techniques and image enhancements, to create truly remarkable surface finishes. Combining the wealth of nature's real veneers, with subtle yet enriching colour, to beautiful effect.



Door shown is Naturdor® Vision Rich Mocha

Broaden your Horizons

For those who love nature but want even more. Blending wood grain with warm colour palettes to create interiors for tomorrow.



*Beauty
Through
Nature*

Vision brings colour to life

The Vision Range offers a welcome spectrum from light to dark, for rooms and spaces where openings offer a focal point and comforting interaction with their surroundings. Vision presents light and contemporary tonal signals typified by Fine Sand, together with Fresh Bamboo, for where a more pronounced warmer note is required. Alternatively, for those seeking darker and more luxurious colour combinations, finishes such as Rich Mocha and Aged Walnut offer the perfect solution.

- Finish satin sheen. Optional matt or high gloss
- Wood veneer with design
- Vertical or horizontal door models from Essential Range
- Glazed door options
- Door frames with square architraves
- Matching wardrobes and wall panels
- Fire, acoustic and security performance
- FSC® certified



 **Groove options**
 V=3x1,5mm
Note: Colours only available for these finishes.



Rich Mocha

Fine Sand



Fresh Bamboo

Aged Walnut

 **Sheen options**
 Matt, satin and high gloss

Inspiring Ideas

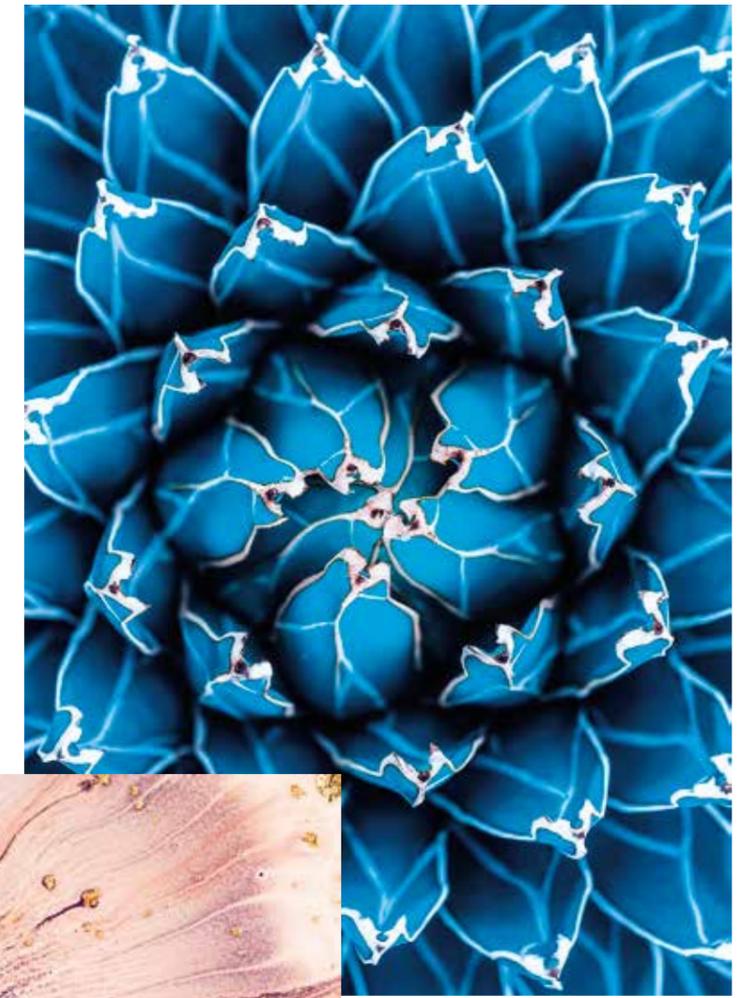
Free your imagination and explore a world without limits. With inspiring ideas to feed your creative spirit and engage with the unexpected, Vicaima provide a blank canvas and the inspiration to try something completely unique. Realise your potential, almost anything is possible.





Beyond your Imagination

Vicaima inspiring ideas present new freedom to the world of interior design, bringing spaces to life, with enriched and inspiring elements that embody the wider vision of those who love to create.



Drawing from Nature





“Inspiring ideas extend the scope for project applications, making them ideal for interior decoration in hotels, homes, commercial environments and offices. Or even transforming furniture and visual displays. Embrace a truly unique and imagination stretching experience.”



Altro



Caramel



Continus Rouge



Olea



Rosea

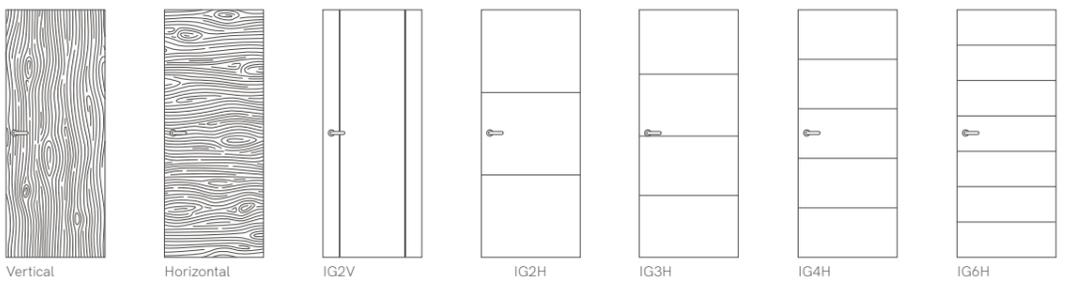


Brunneo

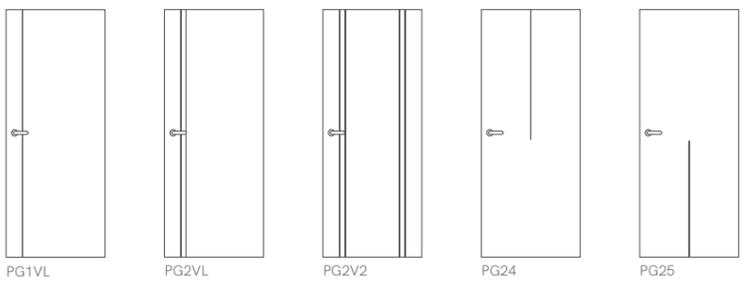
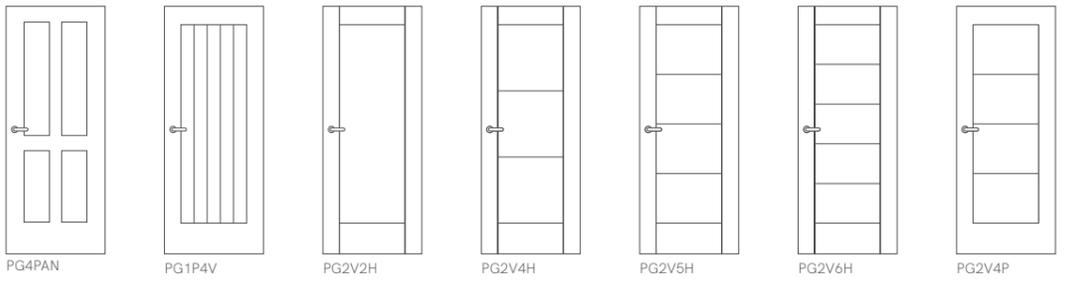
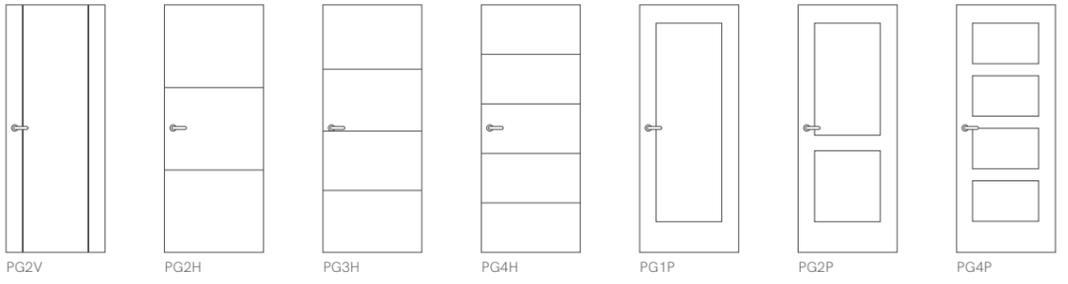


Flavus

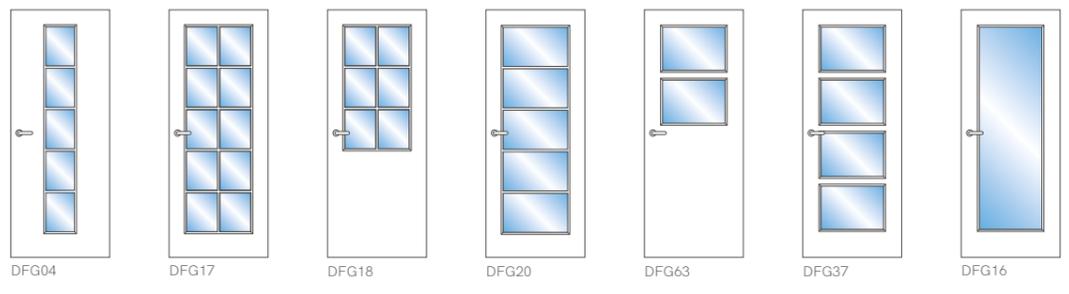
Essential



Grooved models

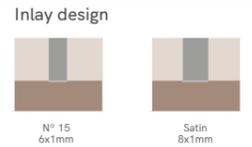
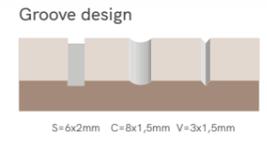


Glazing models



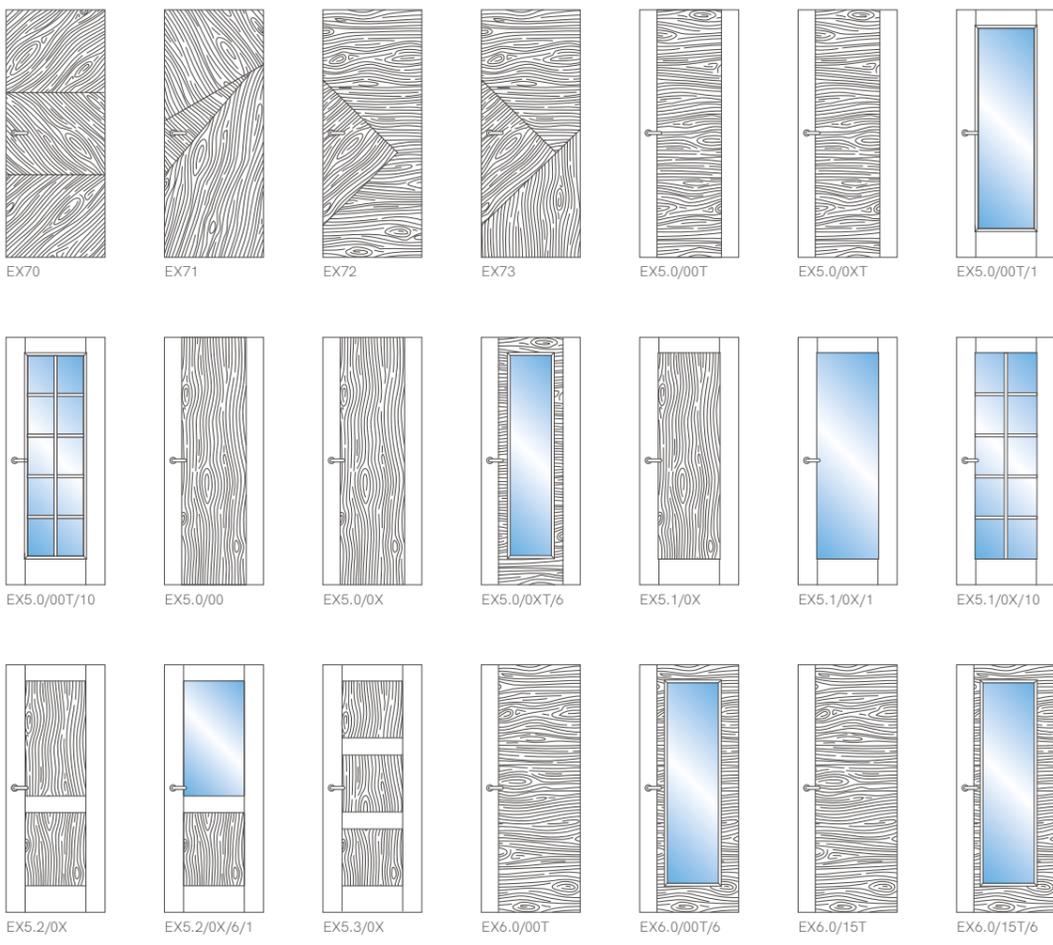
Note: Models and glazing not available for all finish ranges. Please ask for details.

Grooves and Inlays



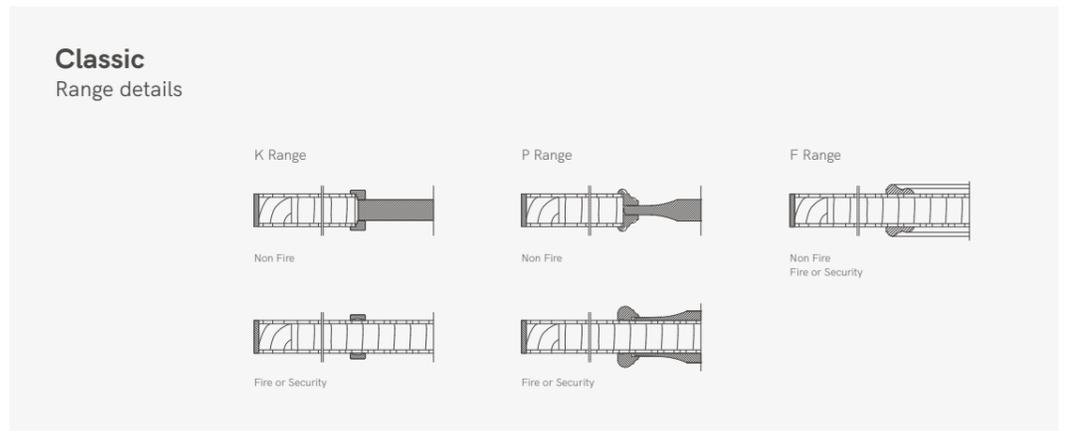
*Natural Oak, Naturdor® Stained and Stained Extra only available in V= 3x1,5mm

Exclusive



Note: Models and glazing not available for all finish ranges. Please ask for details.
EX70 Collection only available with a black "C" groove 8x1,5mm.

Classic



Note: Models and glazing not available for all finish ranges. Please ask for details.

Naturdor®

Real wood veneer



-  **Sheen options**
Matt, satin and high gloss
-  **Deep textured**
Optional
-  **Textured**
Optional
-  **Smooth**
Optional
-  **Horizontal design**
Optional

Vision

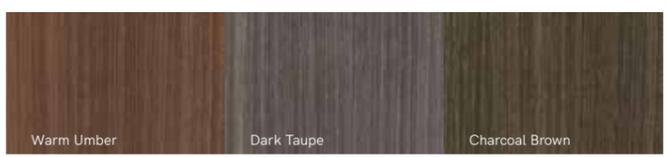
Wood veneer with design



-  **Sheen options**
Matt, satin and high gloss
-  **Horizontal design**
Optional

Naturdor® Stained Extra

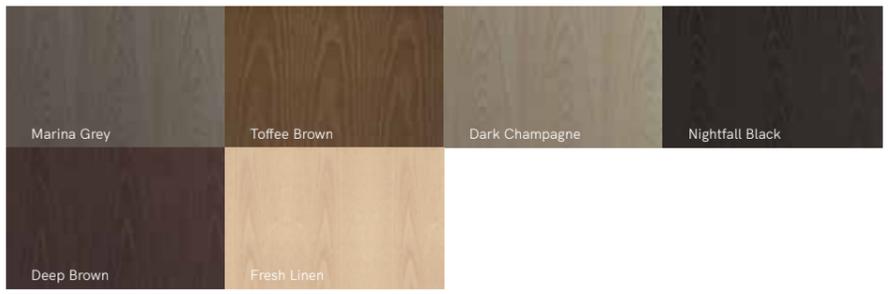
Advanced quarter cut stained veneer



-  **Sheen options**
Matt
-  **Horizontal design**
Optional

Naturdor® Stained

Real crown cut stained veneer



-  **Sheen options**
Matt
-  **Deep textured**
Optional
-  **Horizontal design**
Optional

Models and available finishes

Essential Range Models	Naturdor®	Naturdor® Heritage	Naturdor® Stained Extra	Naturdor® Stained	Naturdor® Vision
Vertical					
Horizontal					
Grooved					
Inlaid					
Exclusive Range Models	Naturdor®	Naturdor® Heritage	Naturdor® Stained Extra	Naturdor® Stained	Naturdor® Vision
EX70 to EX73					
Other Models					
Classic Range Models	Naturdor®	Naturdor® Heritage	Naturdor® Stained Extra	Naturdor® Stained	Naturdor® Vision
K Range					
P Range					
F Range					

ORIGIN



Please Note: Due to colour variations in printing, the images, colours and tones presented are shown as a guide only. The details in this catalogue do not represent any contractual link and whilst every effort has been made to ensure accuracy, this cannot be guaranteed. As we are constantly improving our product range, we reserve the right to make changes without prior notice.

March 2021